

II – DATA SHEET

**BDT18 HP – HIGH PRESSURE PROCESS** 

**PRESSURE GAUGE** 

Badotherm pressure gauge model BDT18-HP for high pressures above 1600 bar. Badotherm pressure gauge model BDT18-HP is manufactured taking into account the guidelines of the DIN16001 and is available in full stainless steel and suitable bourdon tube materials. This pressure gauge is typically used for applications in the hydraulic, water jetting and high pressure environments and machine building and general process industries. Safety comes first, with a blow-out feature, pressure elements made of seamless drawn tubes and welded type connection construction. These gauges are designed to withstand the severest of operating conditions of the ambient environment and the process medium.

SAFETY DESIGNATION



## **DESIGN INFORMATION**

DESIGN NORM DIN16001

INGRESS PROTECTION IP 65 per IEC 60529

## STANDARD MODEL MATERIAL SPECIFICATIONS

PROCESS CONNECTION	TUBE	Case	BEZEL
AISI 316(L)	Pressure Material Table	AISI 304, bayonet	AISI 304, bayonet
Movement	WINDOW	POINTER	DIAL aluminium, white with black markings
stainless steel	laminated safety glass	aluminium, black	

## **TECHNICAL SPECIFICATIONS**

	100 mm	160 mm
Connection	9/16 - 18 UNF	9/16 - 18 UNF
Minimum range	>1600 bar / 25.000 psi	>1600 bar / 25.000 psi
Maximum range	7000 bar / 100.000 psi	7000 bar / 100.000 psi
Accuracy	1.0% FSV	1.0% FSV
Pointer	fixed	fixed
Mounting variations	A/C/D	A/C/D
Free zero	•	•
Internal limit stop	Min/Max	Min/Max
Connection construction	welded	welded
Blow out	on the back	on the back
Compensation plug material*	NBR	NBR
Window gasket	NBR	NBR
PED (CE marking)	•	•
* HNBR for filled executions		

**SPECIAL EXECUTIONS** 

BDT18-S HP

casing and bezel AISI 316(L)

**O**PTIONS

PROCESS CONNECTION	M16x1.5 or 5/8-18 UNF, 1/2" BSP (not recommended > 1600 bar)
POINTER	micro adjustable, adjustable slotted
CASE FILLING	BPF01 (glycerine), BPF02 (silicon), BPF04 (foaming service)
<b>CALIBRATION CERTIFICATES</b>	5 points (rising and falling),
Atex	EX II 2 GD c (ATEX 94/9/EC)
<b>RESTRICTOR SCREW</b>	AISI 316(L)



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**PRESSURE GAUGE** 

PRESSURE DETAILS

WORKING PRESSURE

	100 mm	160 mm
steady	0.75x full scale value	0.75x full scale value
fluctuating	0.9 x full scale value	0.9 x full scale value
short time	1 x full scale value	1 x full scale value

PRESSURE MATERIAL TABLE

pressure	material
16002500 bar	AISI 316L
30007000 bar	Ni-Span-C 902
3000 bar	25CrMo4*
* Not suitable for water	

TEMPERATURE DETAILS

CASE FILLING FLUID					WINDOW		GASKETS	GASKETS	
			ambient	process		ambient		ambient	
-	without		-40°C to 60°C	200°C	safety glass	<200°C	window NBR	<100°C	
BPF01	glycerine	1000 cSt	-20°C to 60°C	90°C			fill plug NBR	<100°C	
BPF02	silicone	1000 cSt	-40°C to 60°C	90°C			fill plug HNBR	<150°C	
BPF43	foaming service	50 cSt	-40°C to 60°C	90°C					

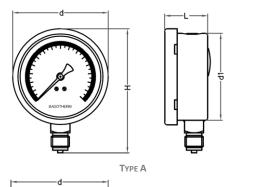
**TEMPERATURE EFFECT** 

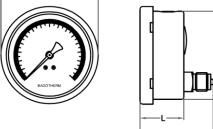
The variation of indication caused by the effect of temperature shall not exceed: ± 0.04 x (ambient temperature – reference temperature)% of the span

**MOUNTING VARIATIONS** 

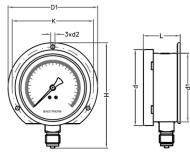
- type A bottom connection, direct mounting
- type C bottom connection, surface mounting
- type D back connection, direct mounting

DRAWINGS





TYPE D

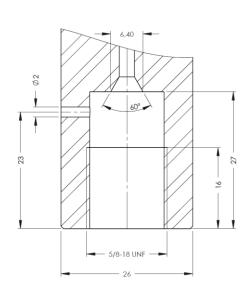


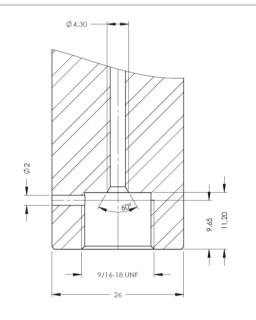
TYPE C

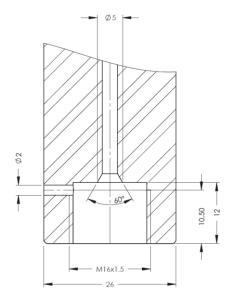
DIMENSIONS										
ns o	d	d1	D1	К	L	Н	h	weight	filled	
	back flange									
100 1	110	100	130	118	49	142	83	0.65 kg	1.12 kg	
<b>160</b> 1	160	149	196	178	50	200	84	1.20 kg	2.30 kg	

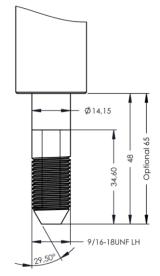
All dimensions in mm

**D**RAWING CONNECTIONS











Holland – United Kingdom – Romania – India – Thailand – Dubai – USA

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